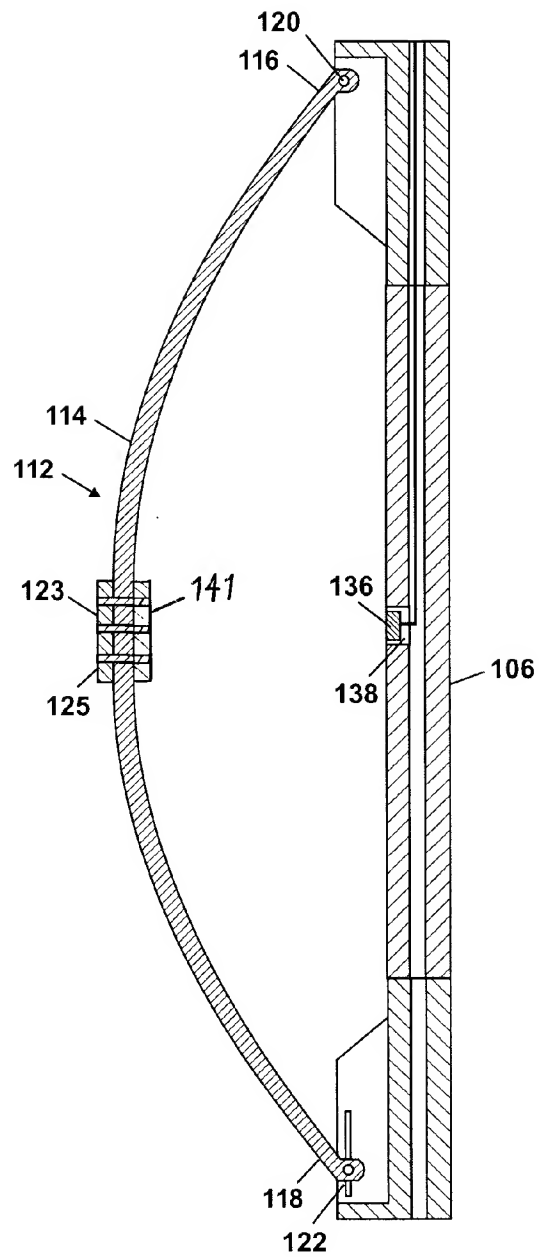
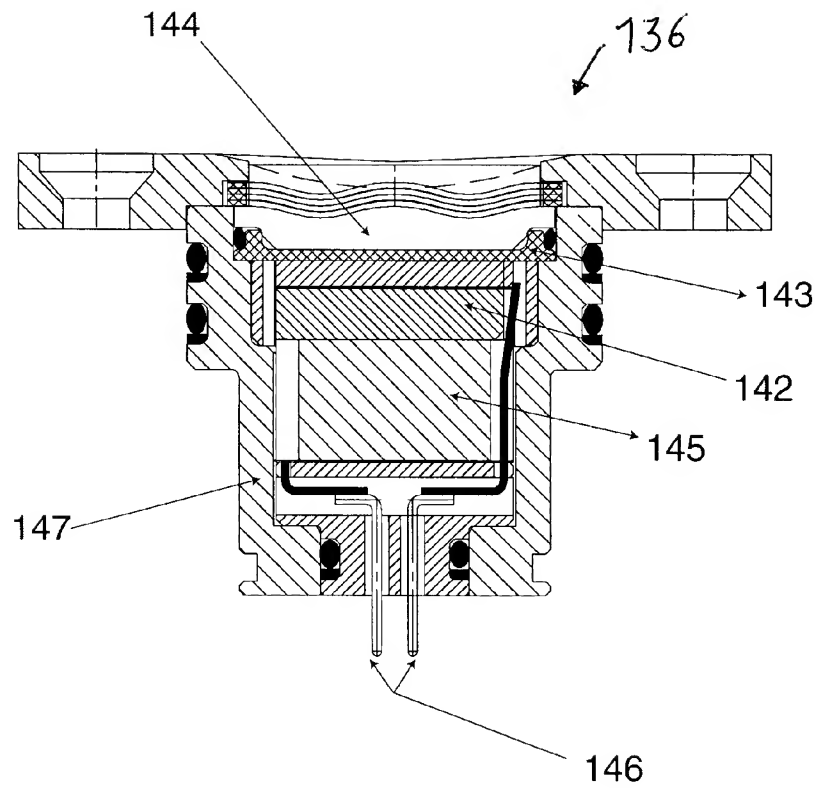


**FIG. 1**

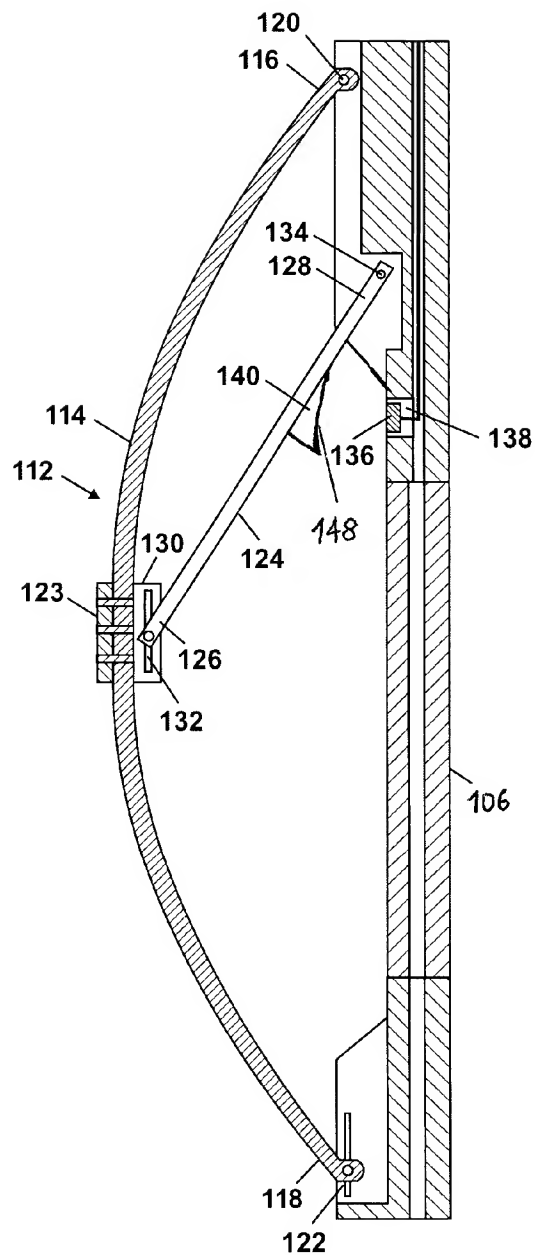


**FIG. 2**

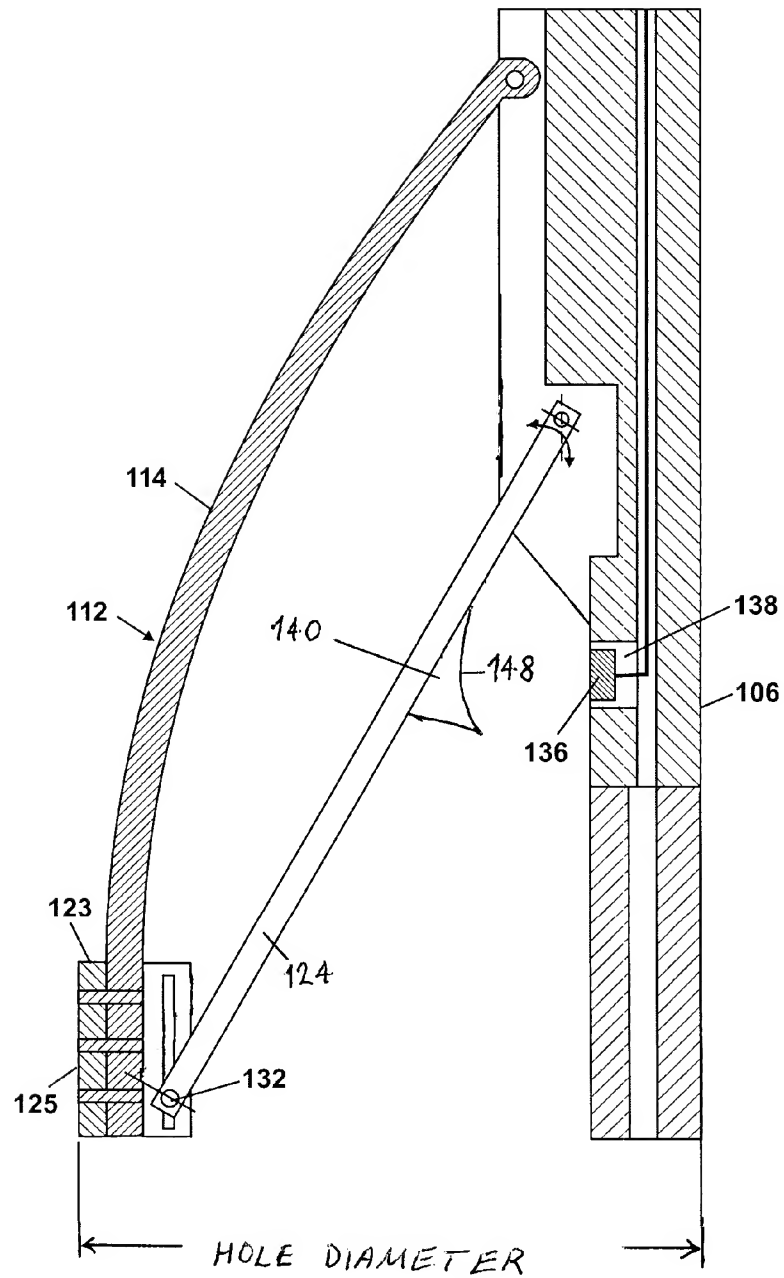


**FIG. 3**





**FIG. 5**



**FIG. 6**

### Hole Diameter Algorithm

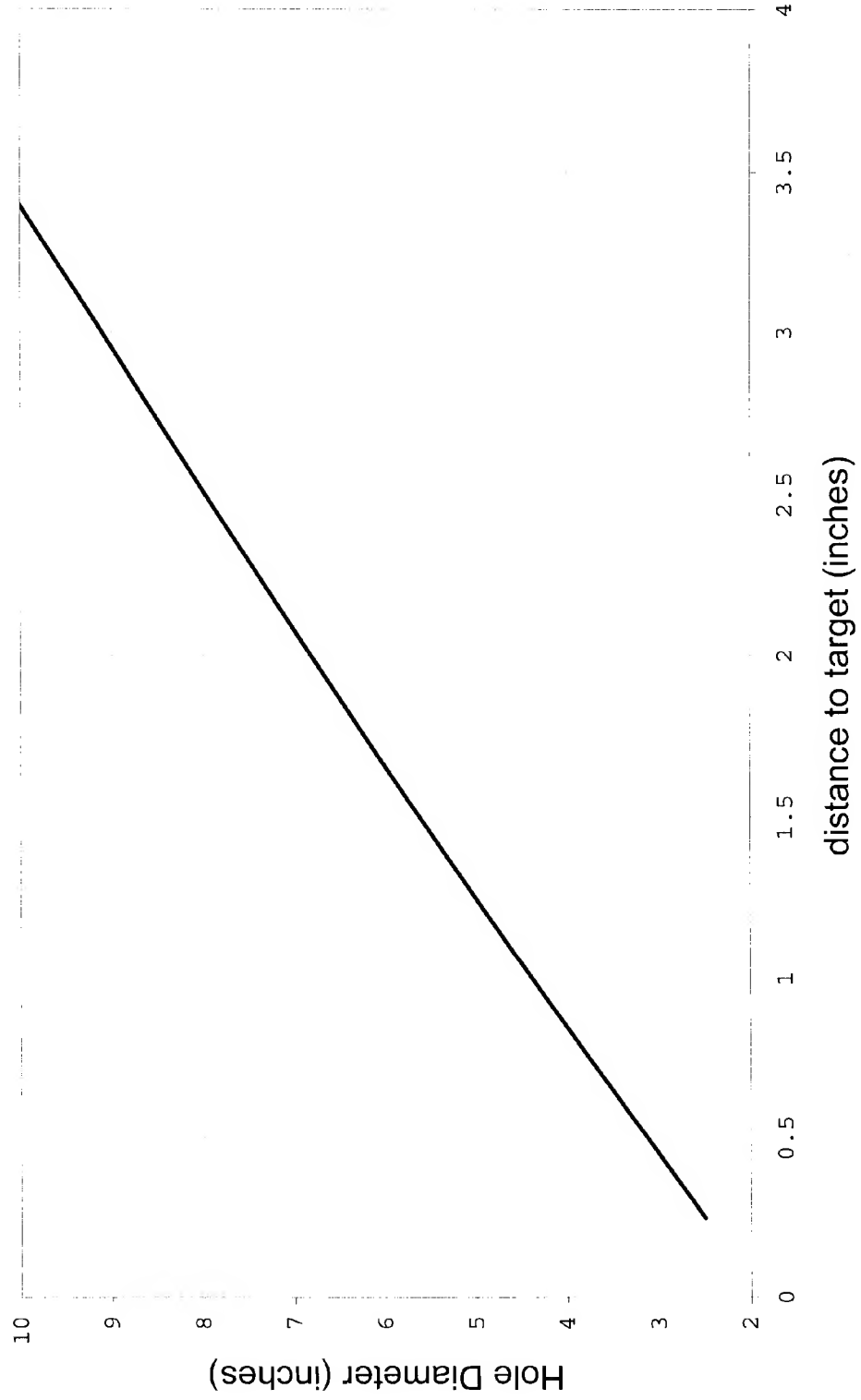
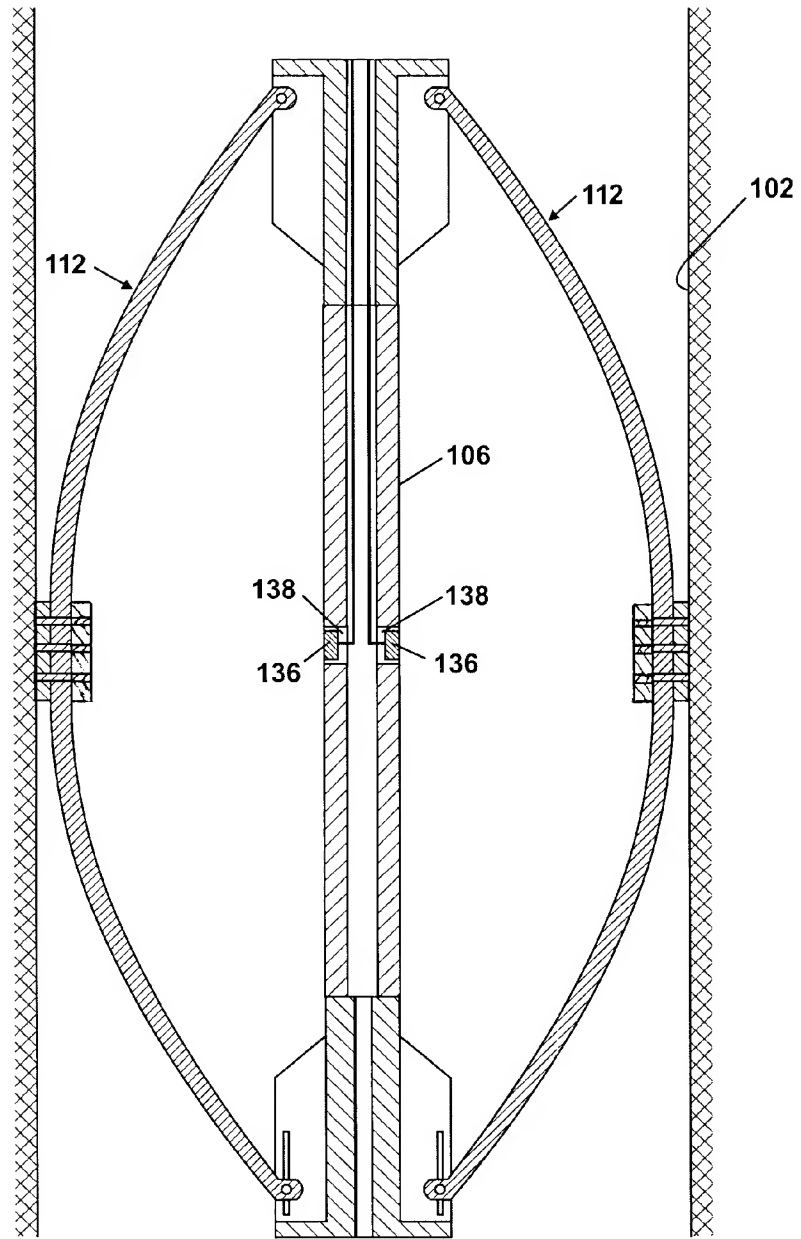
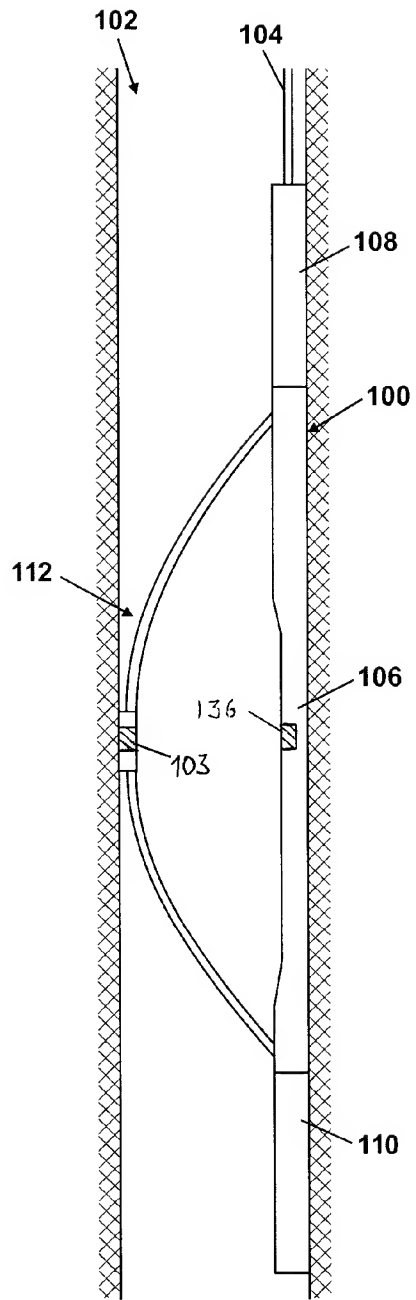


Fig. 7





**FIG. 8**



**FIG. 9**

